

# Self-Contained Self-Rescuer (SCSR) Technology: Capabilities/Challenges

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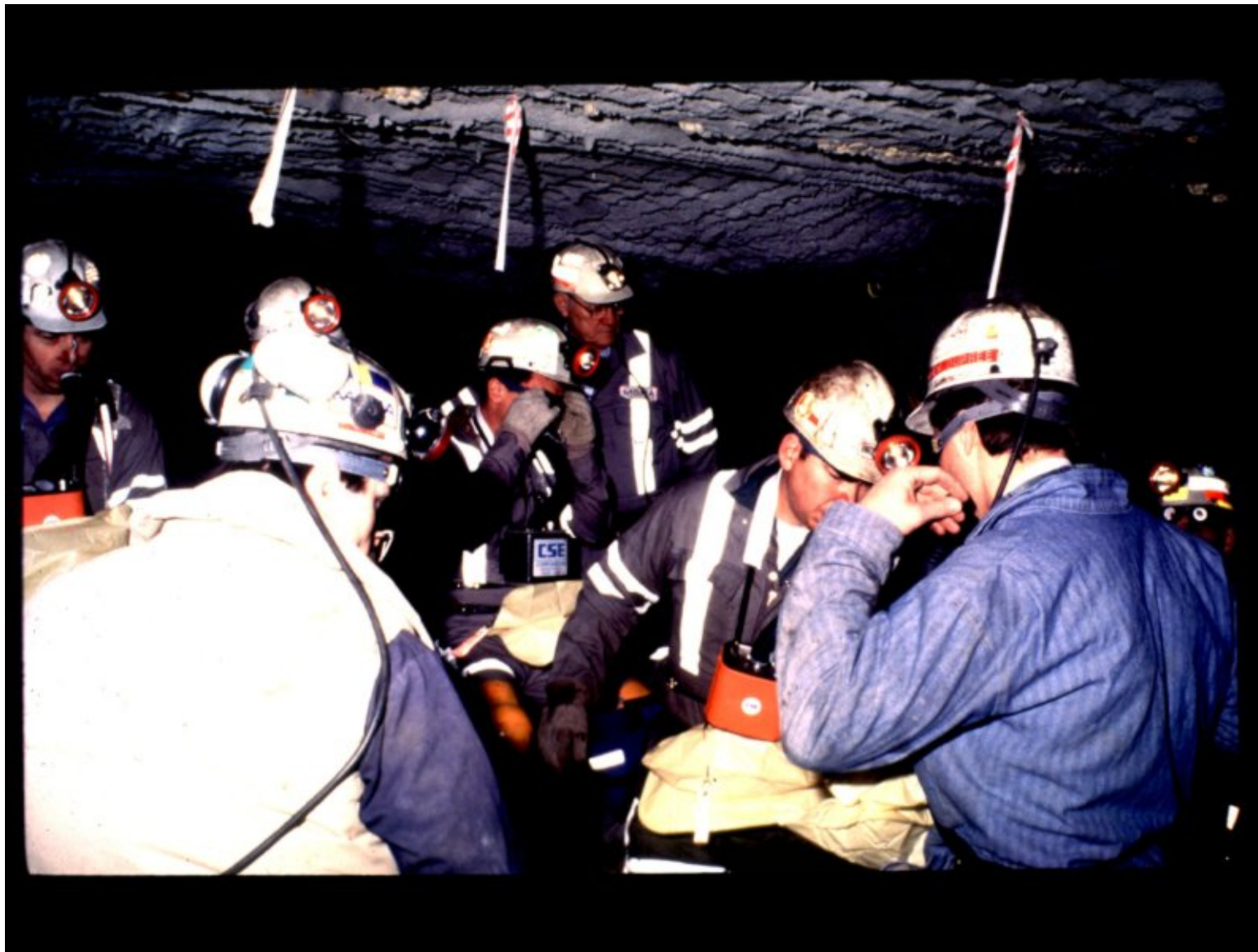
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# Topics



- ☑ History
- ☑ Long Term Field Evaluation (LTFE)
- ☑ SCSR Training
- ☑ Investigation of Sago and Alma No 1 SCSRs
- ☑ Future Actions

# SCSR History

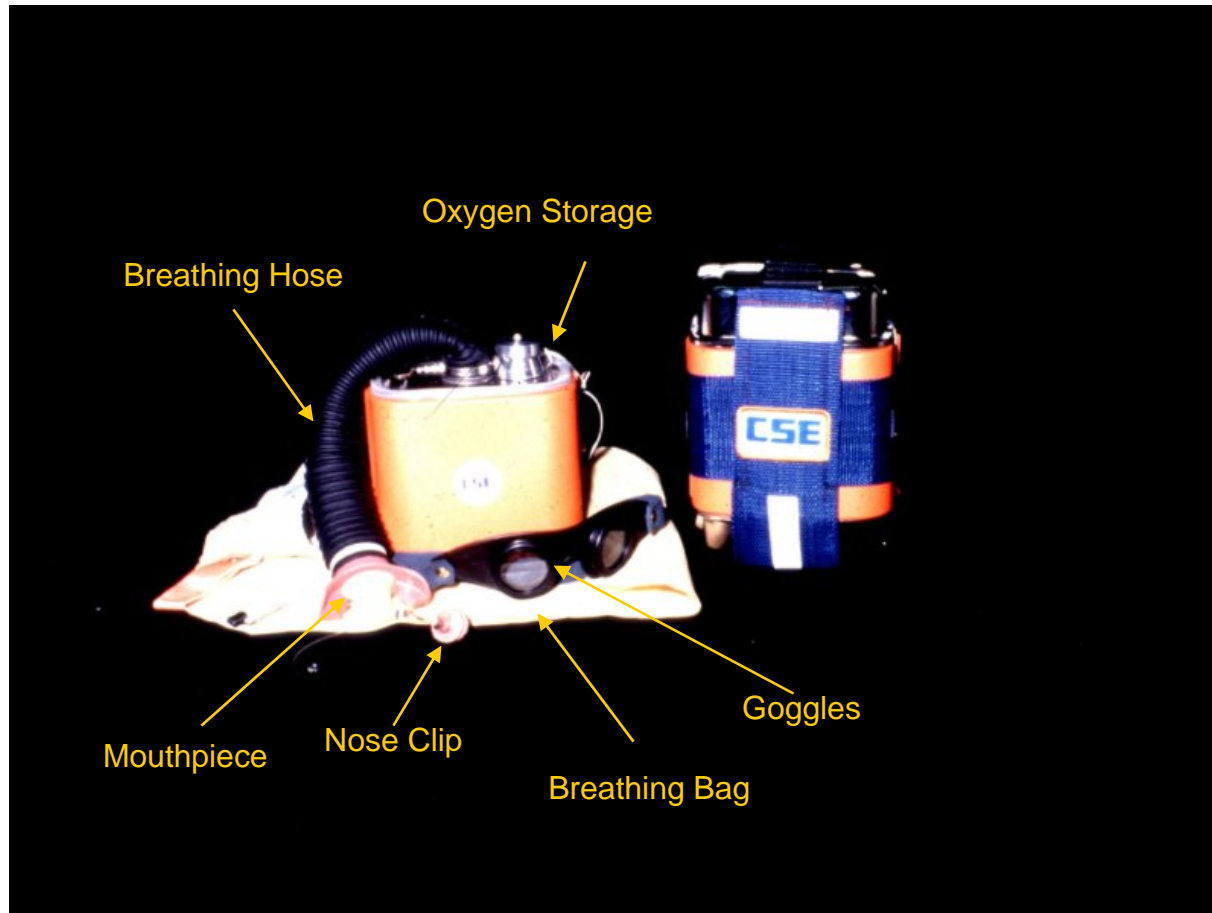
- **Pre-1981 miners rely on FSRs**
- **1981 1<sup>st</sup> generation SCSRs**
  - Joint MSHA/NIOSH Approval
    - MSHA (30 CFR 75.1714)
    - NIOSH (42 CFR 84)
- **1983 LTFE begins (50 SCSRs/year)**
- **1989 2<sup>nd</sup> generation SCSRs**
  - Smaller, lighter weight
- **2000 SCSR reliability**
  - MSHA durability study
  - LTFE expands
    - 200 SCSRs/year
    - 100 FSRs/year
- **2005 NTTC SCSR Workshop**



# MSHA/NIOSH Approved SCSRs

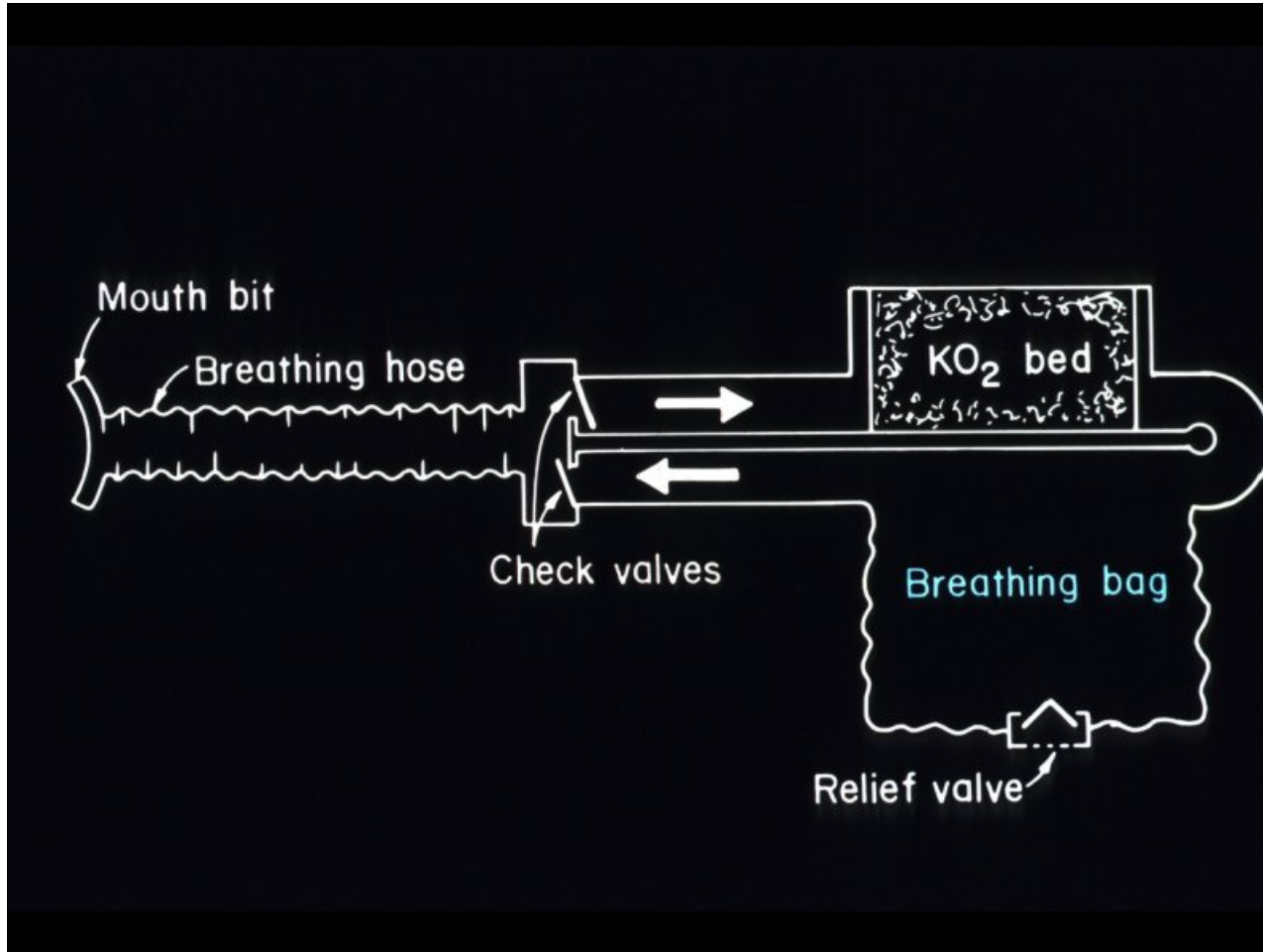


# SCSR – As Deployed

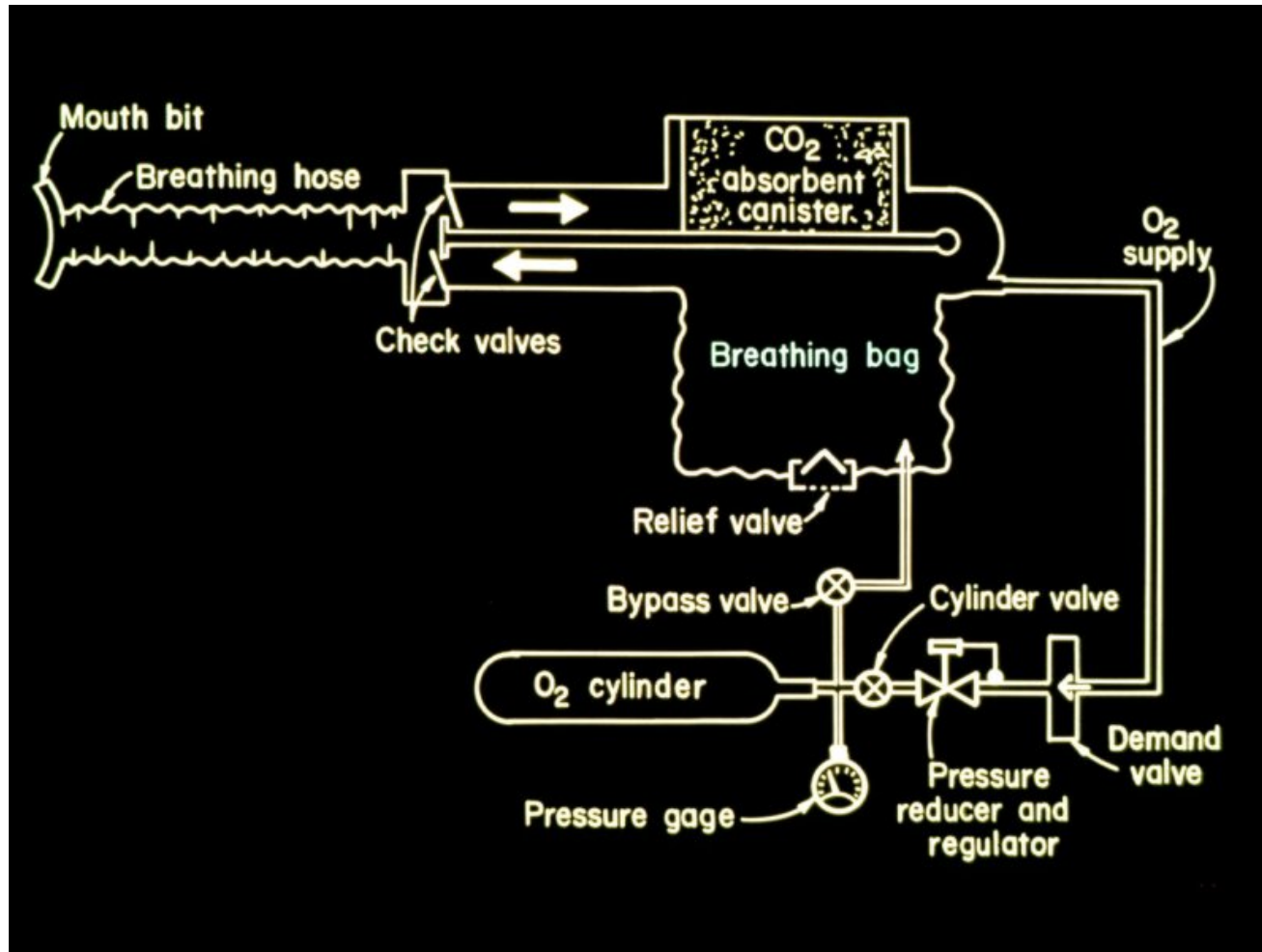




# Chemical Oxygen SCSR



# Compressed Oxygen SCSR



# Lessons Learned From The 25 Year History of SCSRs

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- **Escape is the primary survival strategy.**
- **Escape means taking a miner on foot and under apparatus from the deepest point of penetration in the mine to safety.**
- **In some cases more than 1 SCSR per miner is needed for escape.**
  - 1 hr SCSR does not mean 1 hr for every miner under every circumstance
  - Actual duration depends upon
    - Miner – body weight , age, physical fitness
    - Difficulty of the escape – distance, escapeway factors
    - Miner's confidence
- **Miner's confidence in SCSRs depends on:**
  - Quality
  - Reliability
  - Training
- **Sometimes, escape is impossible and miners, as a last resort, must emergency shelter and wait for rescue**

# Partnerships

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- **Stakeholders**
  - BCOA
  - NMA
  - UMWA
  - USWA
  - SCSR manufacturers: CSE, Draeger, MSA, and Ocenco
- **MSHA is co-approver**





*No miner should be forced to rely upon an SCSR that might be unsafe for an escape. Just as important, a miner must have confidence that his SCSR will work in an emergency and have the hands-on knowledge of how to use it. Escape means taking miners on foot and under oxygen from the workplace to a point of safety.*

# Long-Term Field Evaluation (LTFE)

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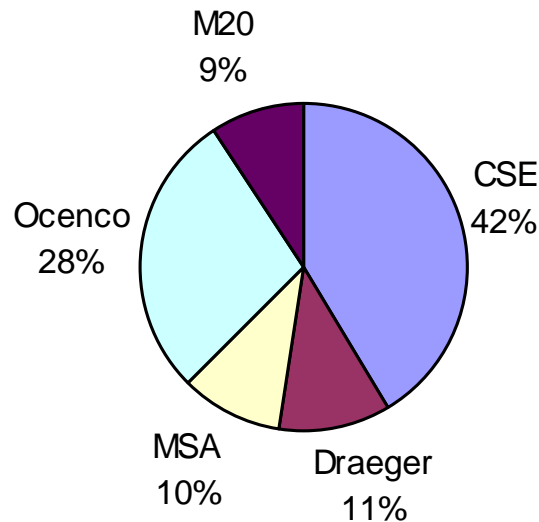


# LTFE Protocols

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- **Objective**
  - Track reliability of field deployed SCSRs
- **Method**
  - Sample, replace and inspect
  - Measure life support capability
  - Compare to new SCSRs

# In-Mine Collection



	CSE	Draeger	MSA	Ocenco	M20	TOTAL
2003/2004	94	25	23	64	20	<b>227</b>
2004/2005	92	22	20	49	15	<b>198</b>

Note: SCSRs were collected from 29-mines in 6 MSHA Districts in FY 05.



# LTFE Testing

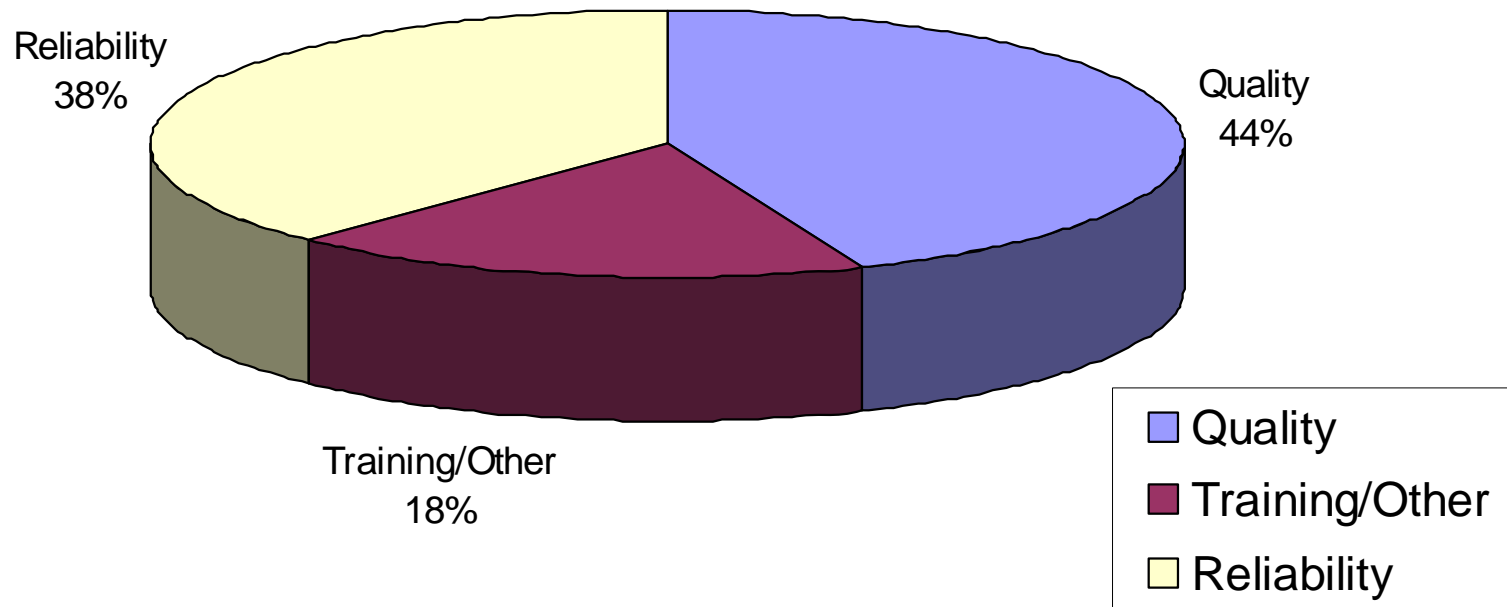


# Examples



# Analysis of Problems Investigated since 1992

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# SCSR Training

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# Objective

- To develop, distribute, and evaluate new training which will ensure that a miner knows how to inspect his SCSR and how to use it in the event of an emergency



# SCSR Training Modules

- **Inter-Agency Agreement with MSHA**
  - CSE SR-100
  - Ocenco EBA 6.5 and M-20
  - MSA LifeSaver 60
  - Draeger OXY K Plus and OXY K Plus S
- **Training Module consists of:**
  - Video
  - Computer based training
  - Instructor's Guide
  - Screen Saver
  - Sticker
- **MSHA will distribute to mines**
- **Inclusion in MSHA's Professional Miner Certification Program**



# Accomplishments

- **CSE SR-100**
  - Completed the entire training module (video, computer based training CD, instructor's guide, screen saver and sticker) for CSE's SR-100.
  - SR-100 training module has been sent to over 500 mines which use this apparatus.
- **Ocenco's EBA 6.5 and M-20**
  - Completed entire training module.
- **Draeger OXY K Plus/Plus S**
  - Training video completed and finalizing computer based training.
- **MSA Lifesaver 60**
  - Finalizing video.
  - Started production of computer base training.
- ***Training materials are being modified to emphasize multiple donning***

# Investigation of SCSRs Recovered from the Sago Mine Disaster and the Alma No. 1 Mine Fire

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# Background



- The CSE SR-100 is an MSHA NIOSH approved 1-hr SCSR.
- The SR-100 was deployed at both Sago Mine and Alma No. 1 Mine
- These apparatus are considered by MSHA as evidence in their investigation.
- MSHA and NIOSH will conduct a joint investigation of the SCSR's used in the Sago mine disaster.
- The objectives are:
  - To inspect and catalog the condition of the apparatus, as recovered from the mine.
  - To evaluate the life support performance of the apparatus

# Protocol

- **Inspection**
  - Conduct a visual inspection according to manufacturer's instructions
  - Assess condition of breathing hose and bag, as well as other system components
  - Document inspections with a visual record
- **Life Support**
  - Unopened units: Performance test on Breathing and Metabolic Simulator (BMS)
  - Opened units: Attempt to restart and measure residual life support capacity on the BMS.
  - Assess condition of the chemical bed.
  - Document life support assessments with a visual record



# Timeline

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- Draft protocol submitted for review
- MSHA will maintain the chain of custody while the units are undergoing investigation.
- The time frame for testing will be governed by findings, and may span several weeks.

# Future Actions: Improvements, New Technology

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- **Improvements**
  - Function
  - Performance
- **New SCSR Technology**
  - Hybrid Self-Rescuer (HSR)
  - Dockable SCSR (D-SCSR)



# Proposed Improvements

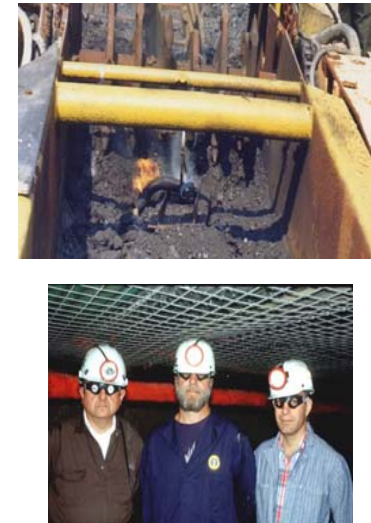
ABMS testing



Ruggedness/reliability



Safety requirements



NDT



Self-reporting



Registration



# Likely Impact On Stakeholders

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- **Manufacturers**

- Only performance or functional requirements will be stipulated, so there will be no regulatory barriers to technological innovation.
- Apparatus will be rated according to useable oxygen capacity, measured by a constant work rate ABMS test, rather than duration.

- **Users**

- SCSRs will be the simplest designs which meet the requirements, leading to improved ease and confidence of use as well as greater reliability.

- **Government**

- There will be effective mechanisms for early discovery and reaction to field complaints.

# New Technology

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- **Hybrid Self Rescuer (HSR)**

- A combination of an SCSR which transforms or switches over to an air purifying respirator.
- Prototypes of this type of respirator were discussed at NIOSH/MSHA sponsored Self-Contained Self-Rescuers Breathing System Workshops (June and December 2005) held in conjunctions with the National Technology Transfer Center (NTTC) of Wheeling Jesuit University.

- **Dockable (piggyback) SCSR (D-SCSR)**

- Additional units would be connected to the initial SCSR thus eliminating the need to make multiple donnings and would have similar benefits as a hybrid system.
- This type of unit is allowable under interpretations of current MSHA regulations (30 CFR Part 75.1714) which permits a 10/60 SCSR